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WELDED CONSTRUCTION

PG2224 (67030)

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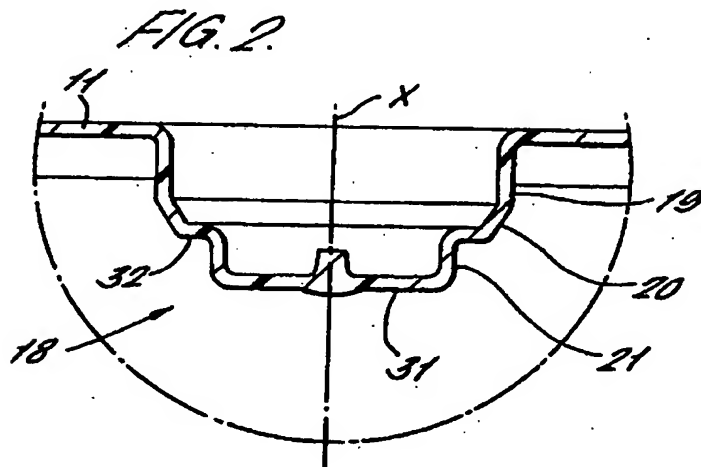
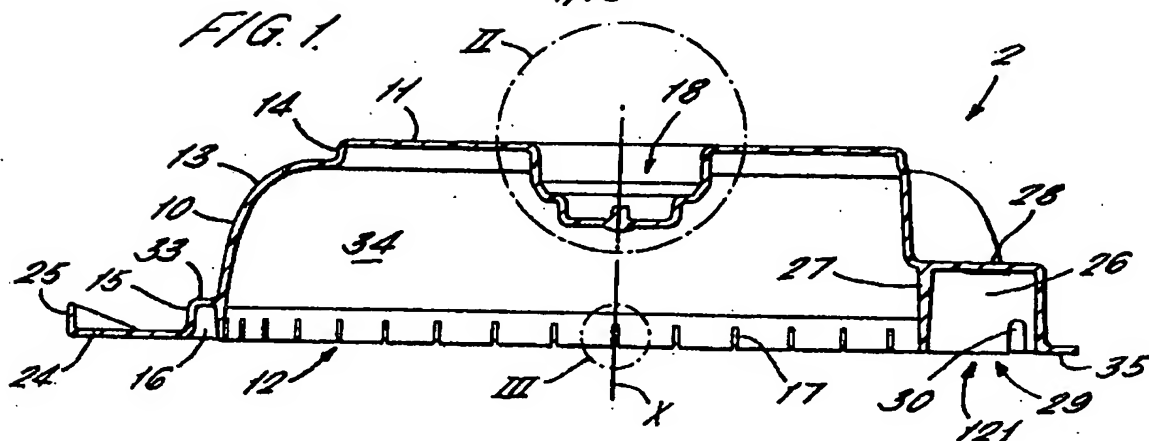
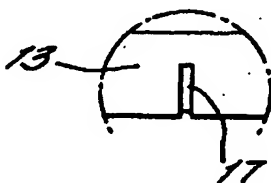
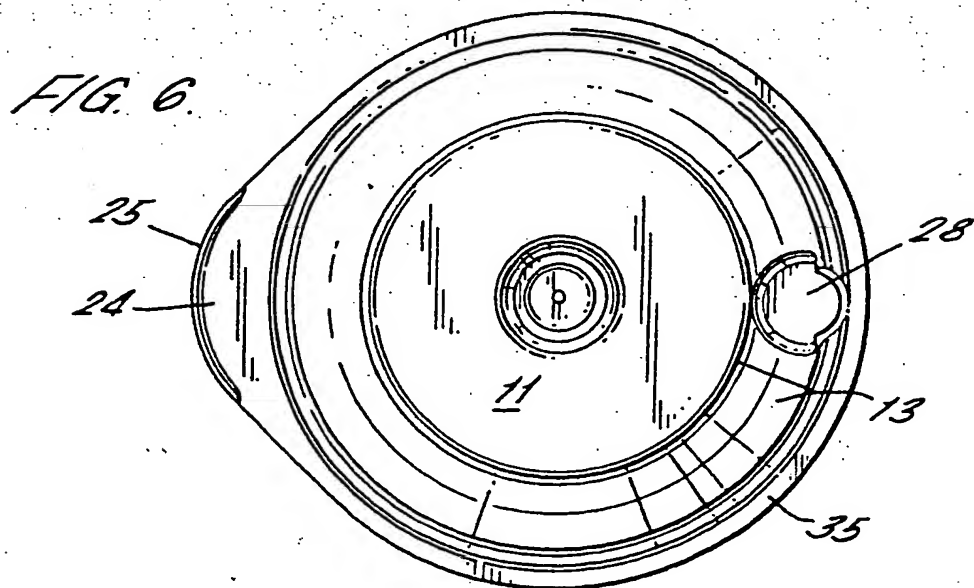
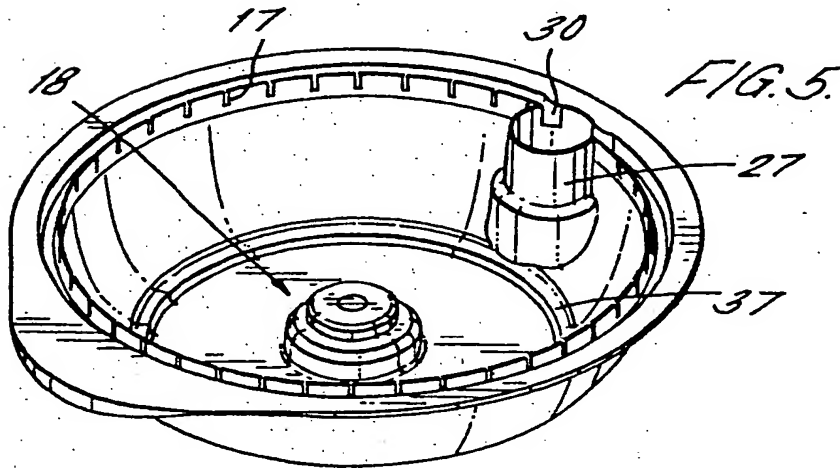
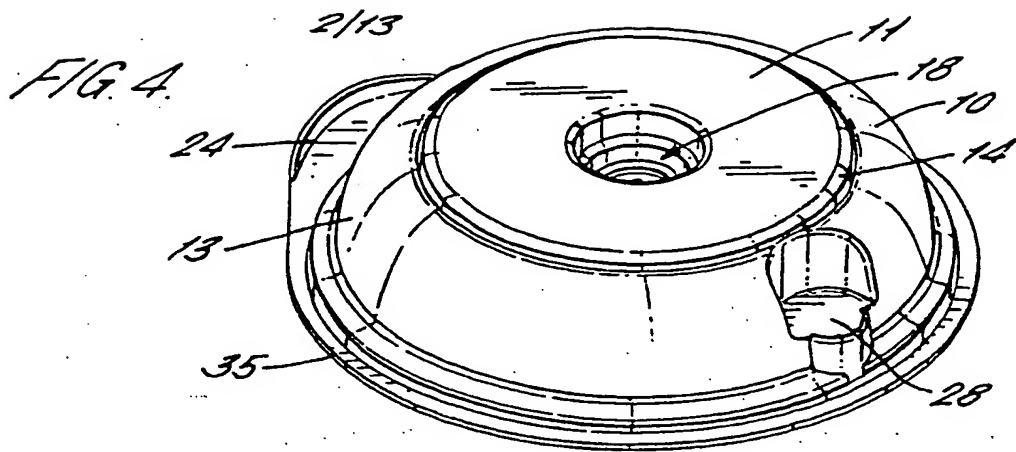


FIG. 3





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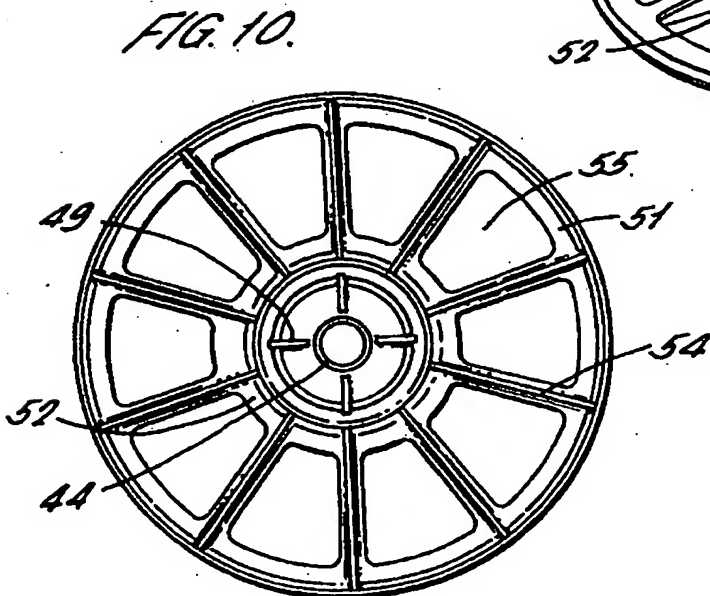
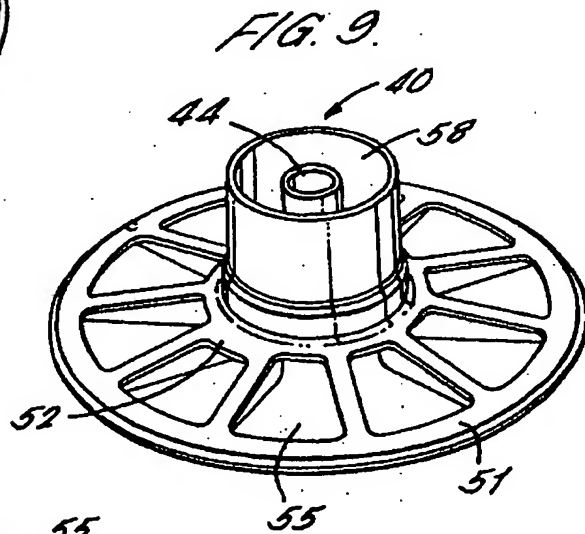
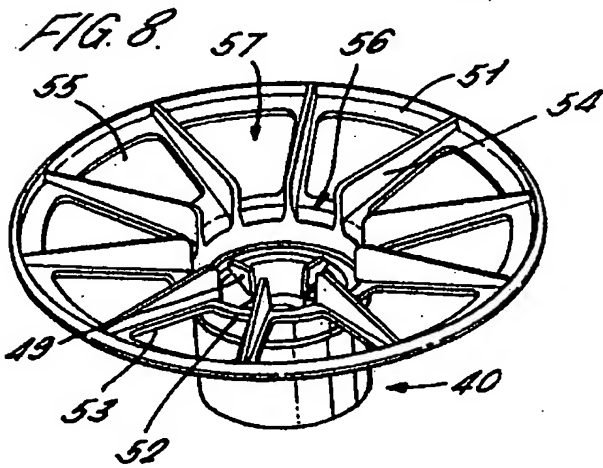
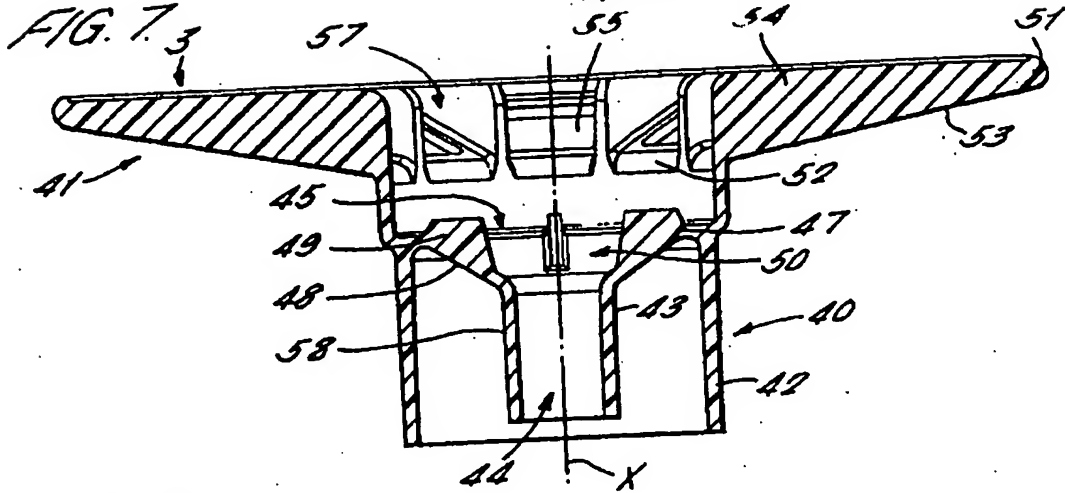
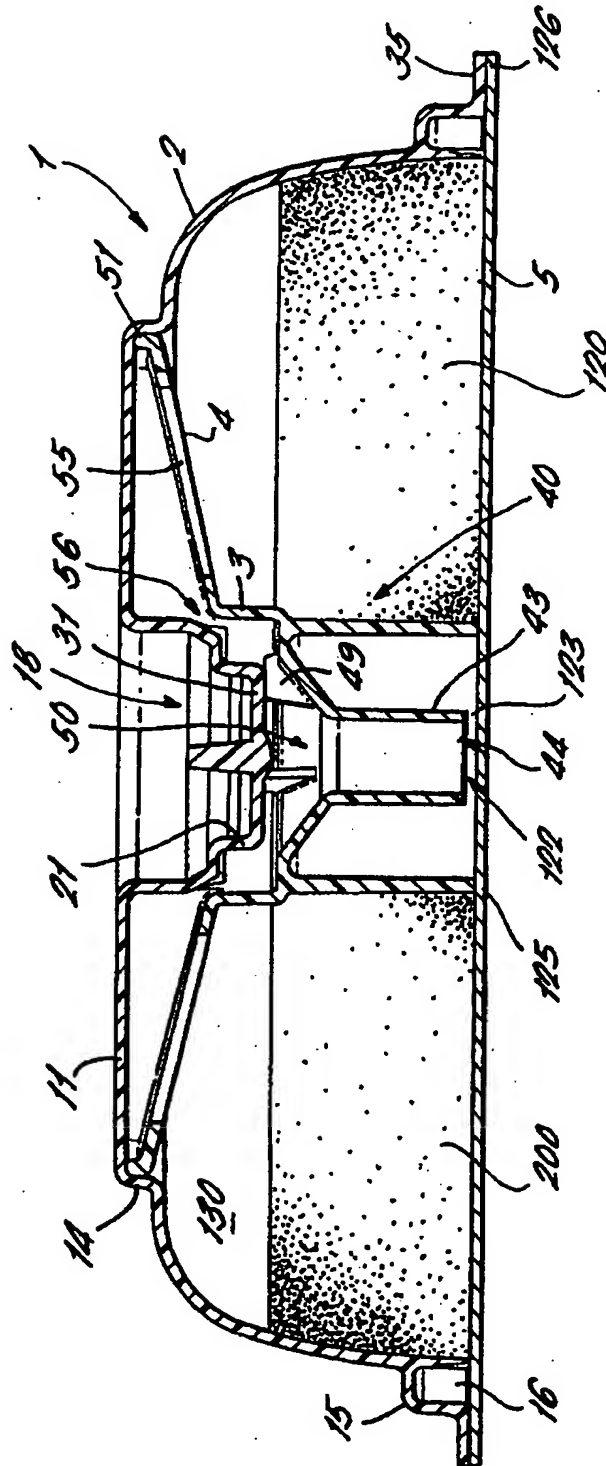
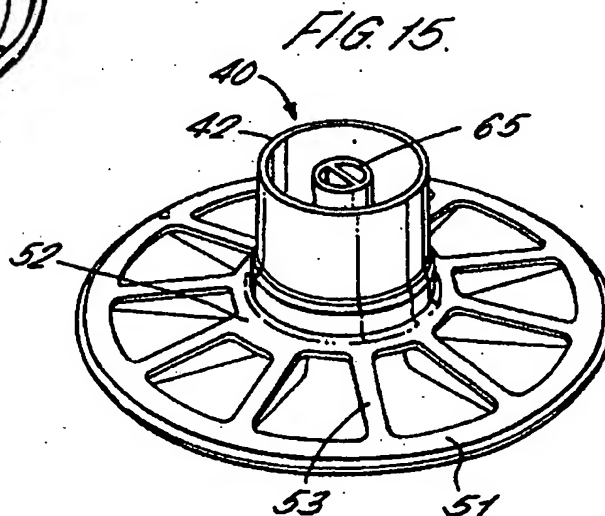
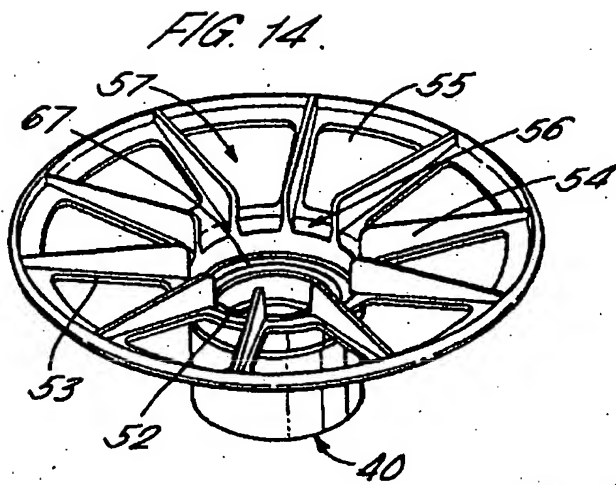
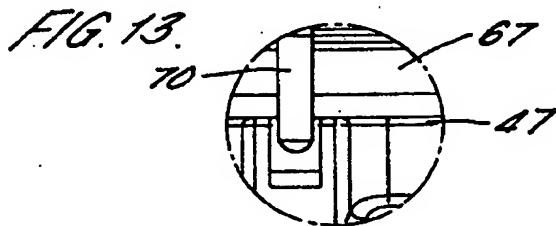
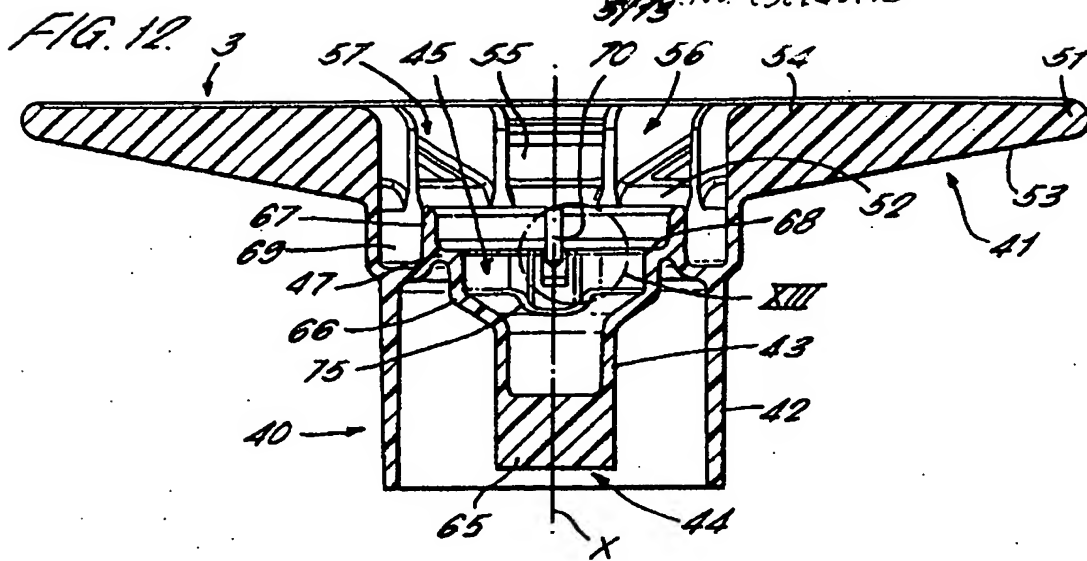


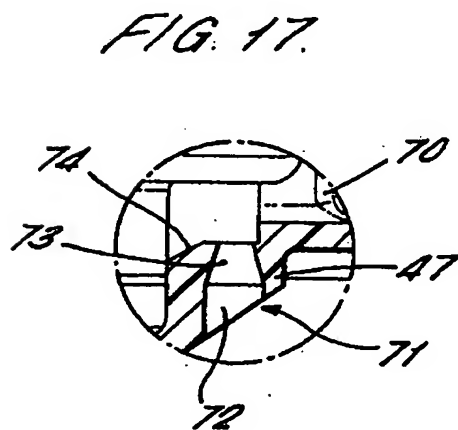
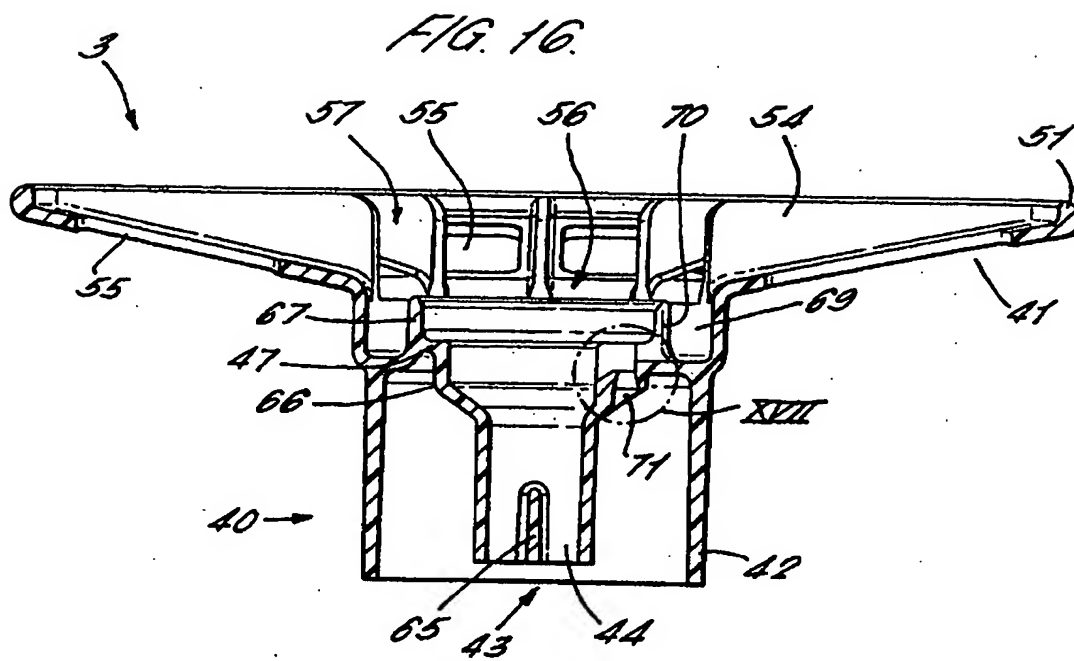
FIG. 11



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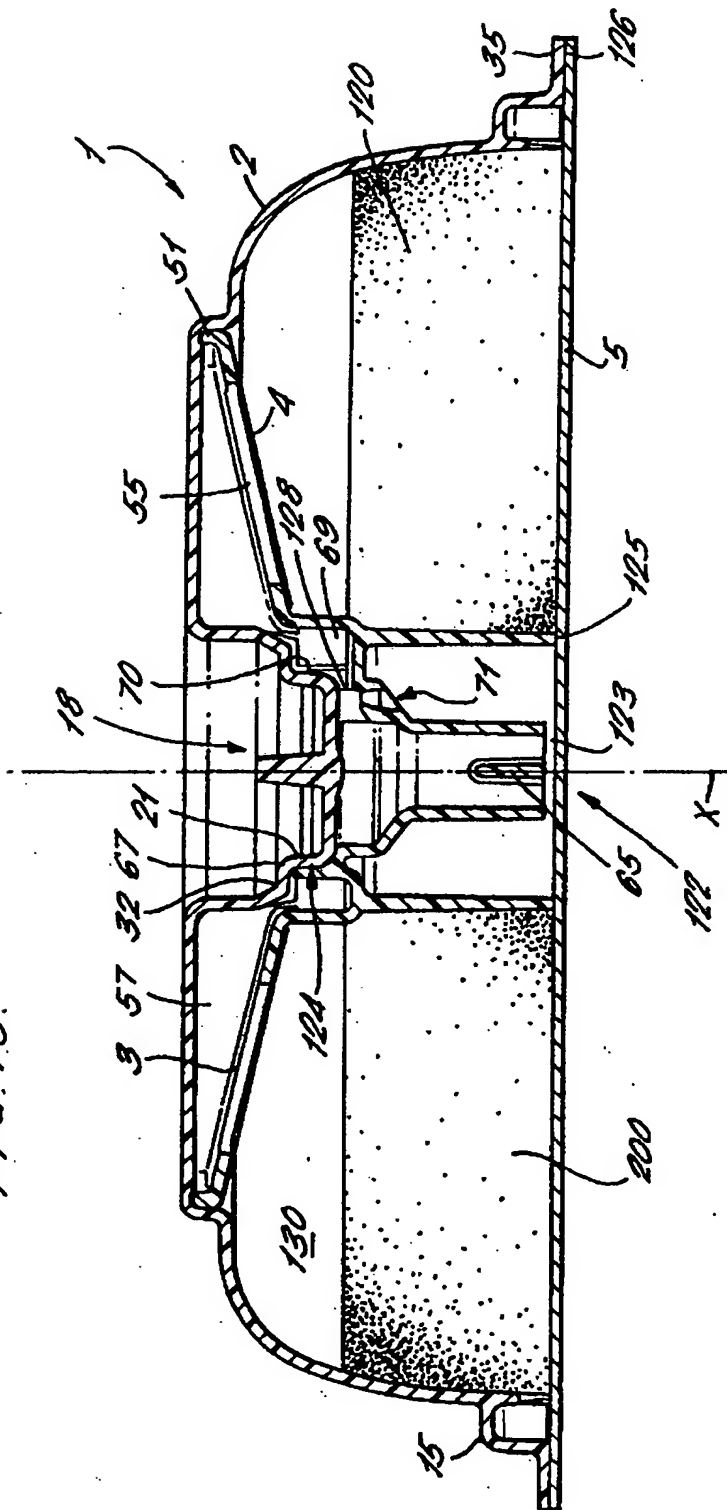




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FIG. 18.



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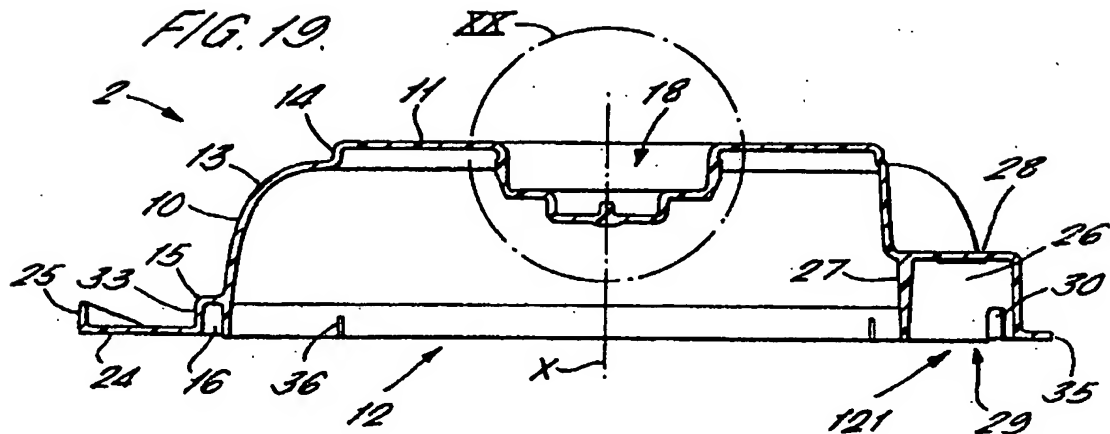


FIG. 20.

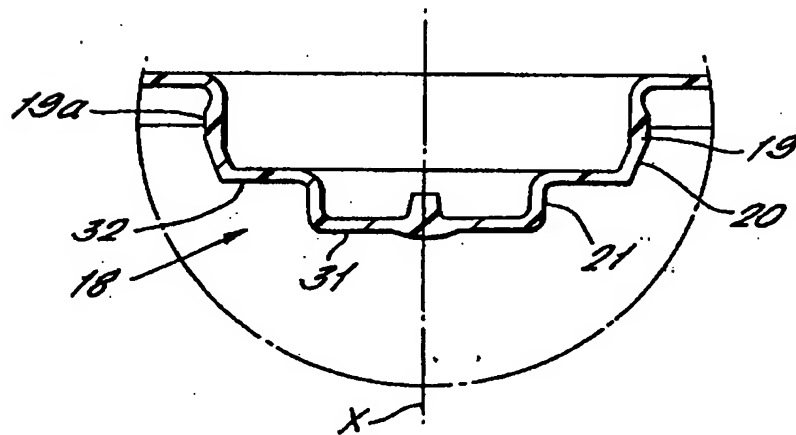


FIG. 21.

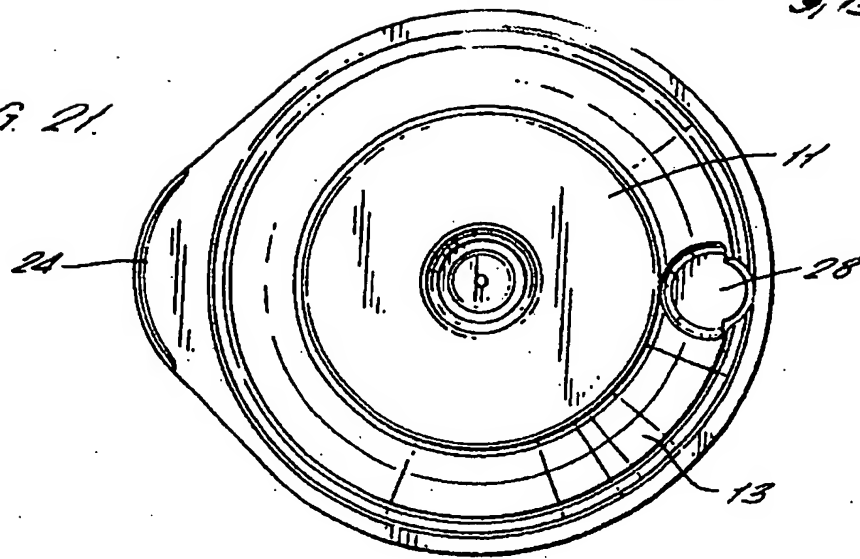


FIG. 22.

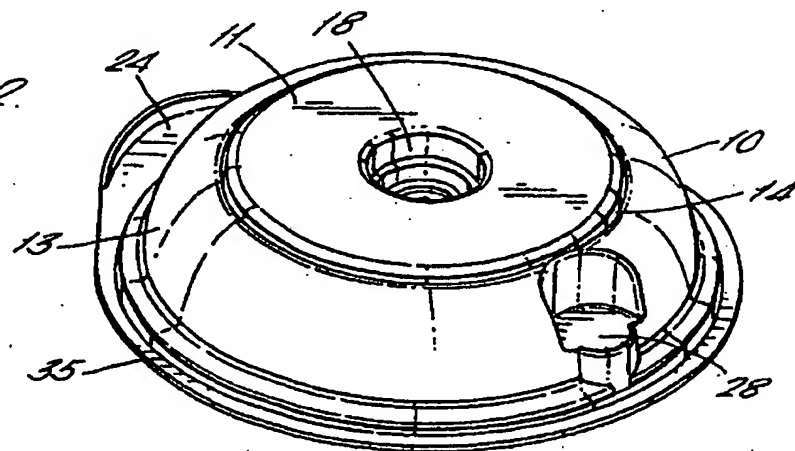
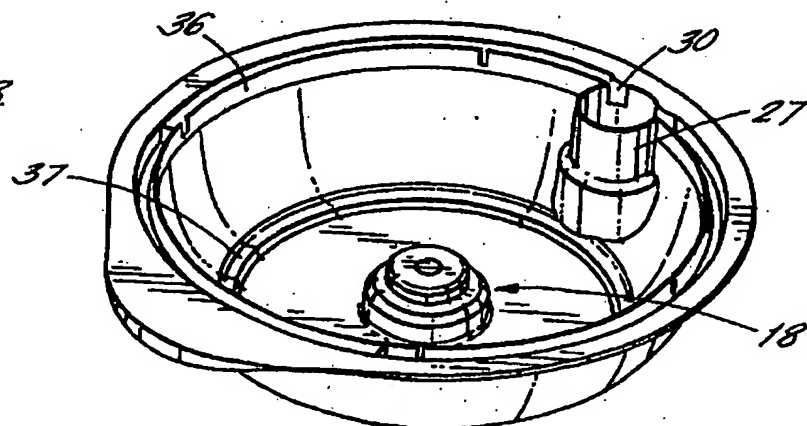


FIG. 23.



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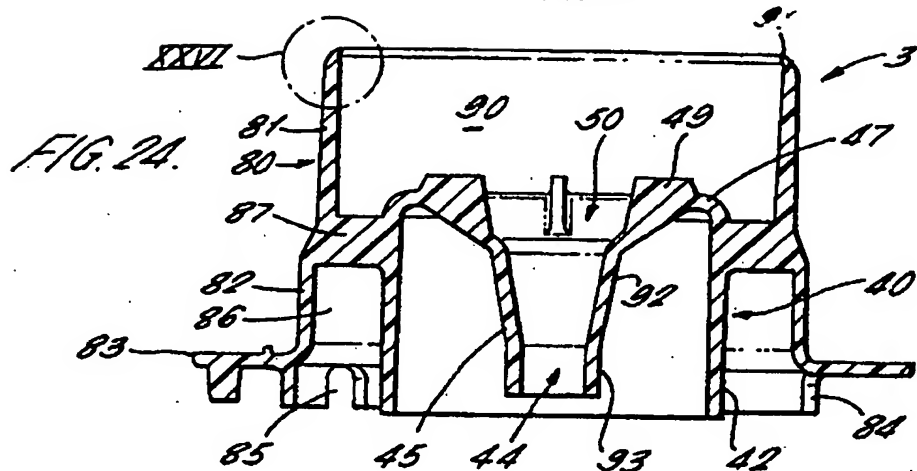


FIG. 25.

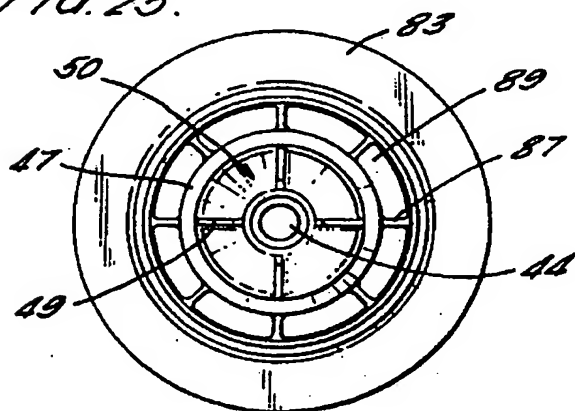


FIG. 26.

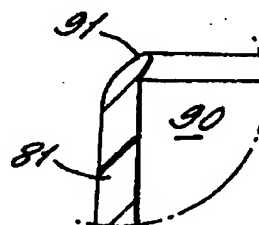


FIG. 27.

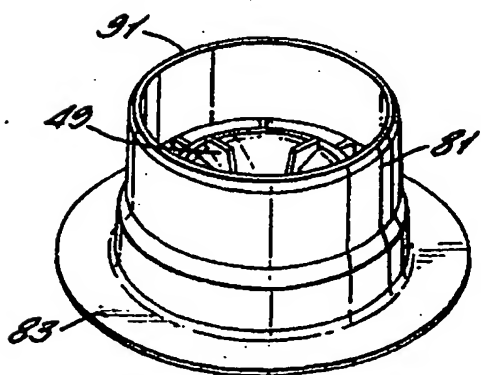
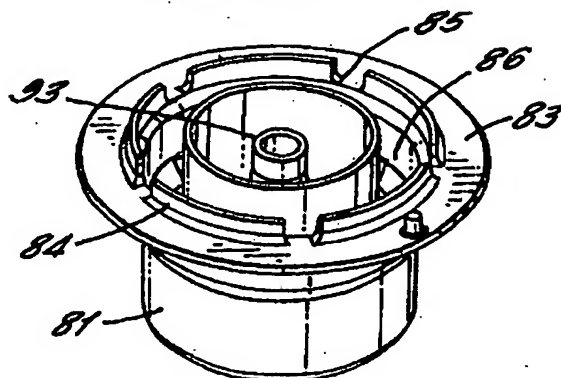


FIG. 28.



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FIG. 30.

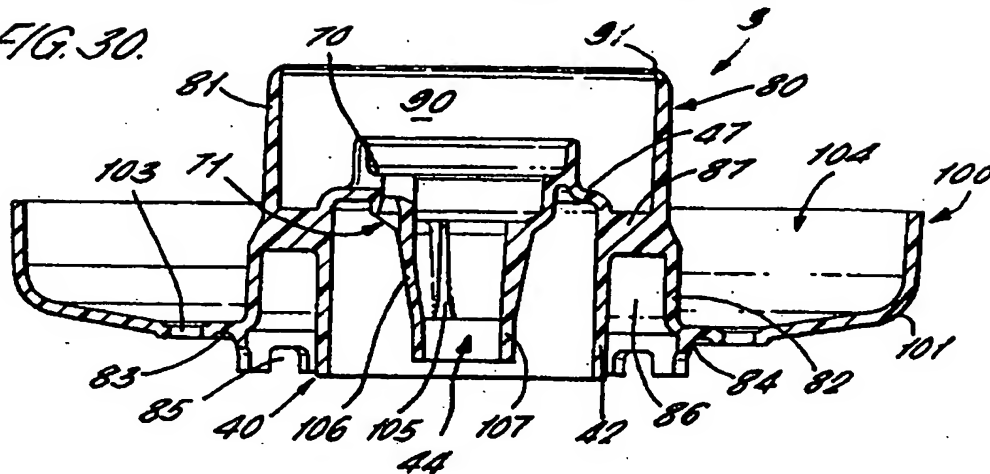


FIG. 32.

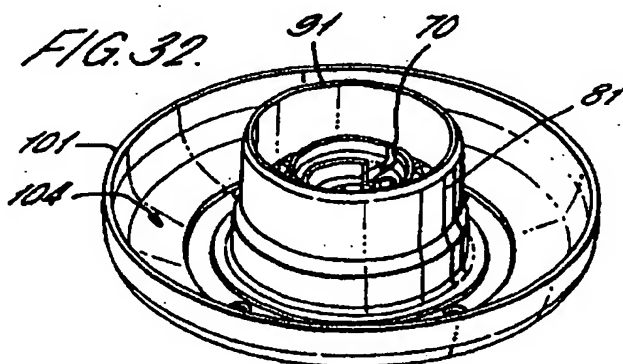


FIG. 31.

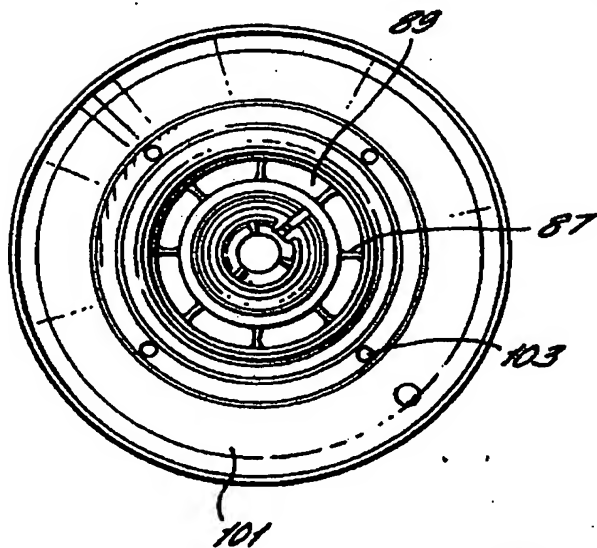
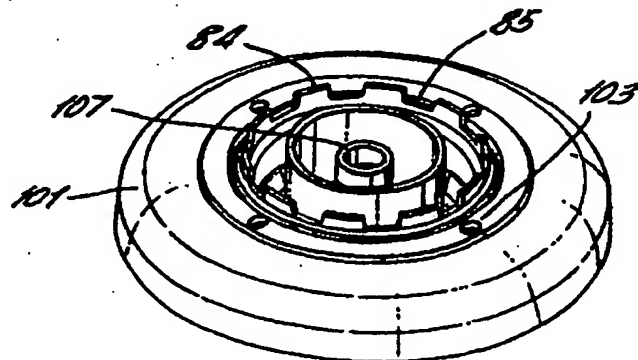


FIG. 33.



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FIG. 34.

